

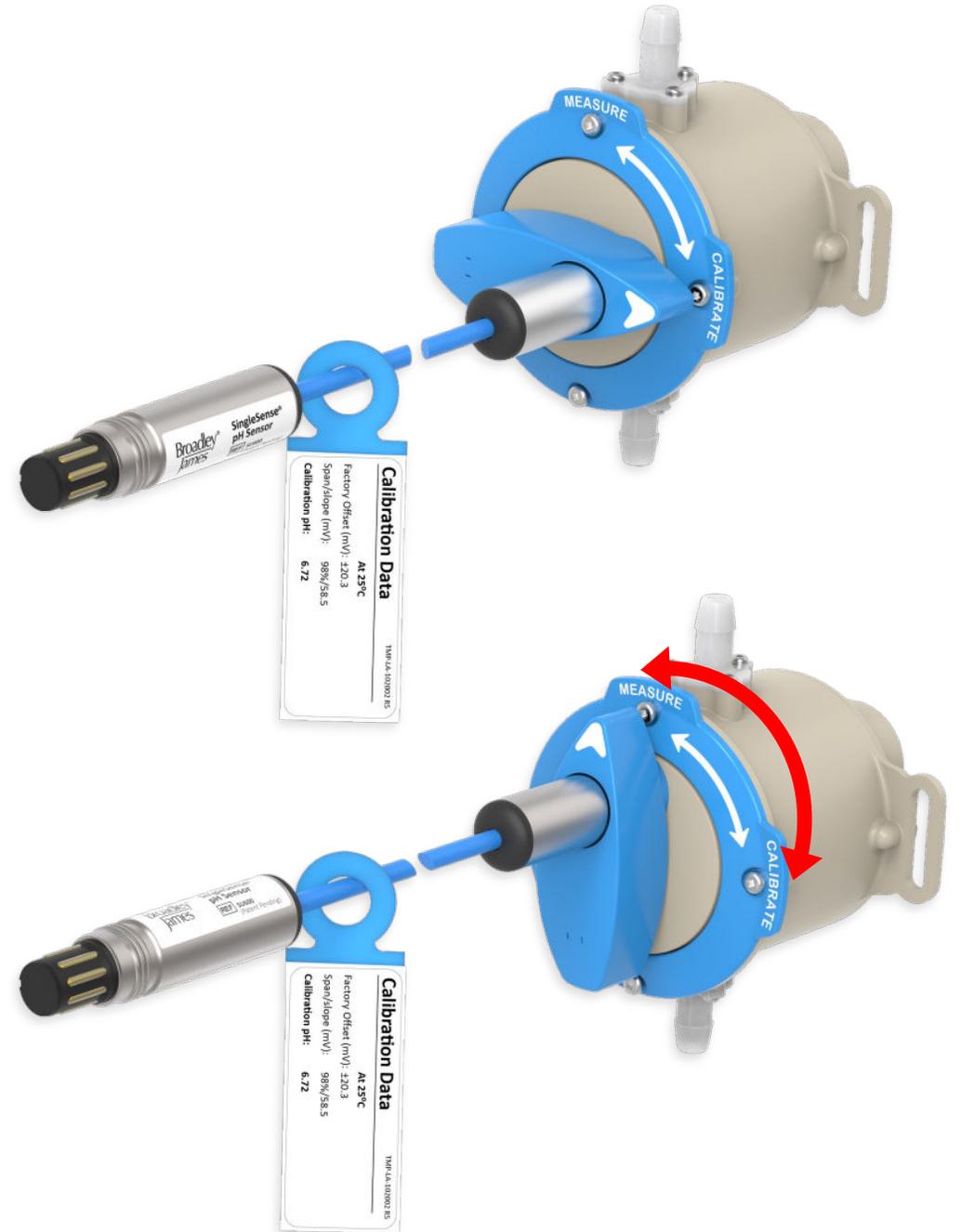
Operation Manual

SingleSense® Single-Use pH Sensor

Model SU600/SU680



Doc Nbr: OM-082101 R4
Published 24 April 2024



Purpose

This manual provides instructions on how to operate Models SU600/SU680 SingleSense® single-use pH sensors for use with a downstream bioprocess system.

Scope

This operation manual is for customers who purchase and use Models SU600/SU680 SingleSense® single-use pH sensors.

Precautions

This product is intended for professional use only. Follow your standard operating procedures when using this product. Do not use the product if it is broken, defective, or visually damaged.

Disclaimers

Read all instructions prior to installing or operating this product. Save this manual for future reference.
If the instructions in this manual are unclear, contact Broadley-James. If this instruction manual is not for the product ordered, call (949) 829-5555.
Follow all warnings, cautions, and instructions marked on and supplied with the product.
To ensure proper performance, use qualified personnel to install, operate, update, calibrate, and maintain the product.
This product is designed for single-use.

Third-Party Content

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Compliance

Broadley-James Corporation confirms Models SU600/SU680 SingleSense® single-use pH sensors meet the following regulatory and compliance standards:

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSE/TSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

Wetted Materials

PEEK: UPS Class VI, ADI-Free, Extraction Tested 21CFR, 177.2600 | Dimethyl Silicone Rubber: Pt Cure, USP Class VI, Extraction Tested 21 CFR, 177.2600 | EPDM: USP Class VI, FDA Compliant, ADI-Free | Lead-Free Glass | Alumina Silicate

Full scale extractable and leachable test based on BPOG extractable protocol and USP 665 pending.



Product Description

The SU600 and SU680 SingleSense® single-use pH sensors are designed for operation with a downstream bioprocess system.

Definition of Symbols

REF

Catalogue number

SN

Serial number

CE

CE marking



Use by date



Temperature limit

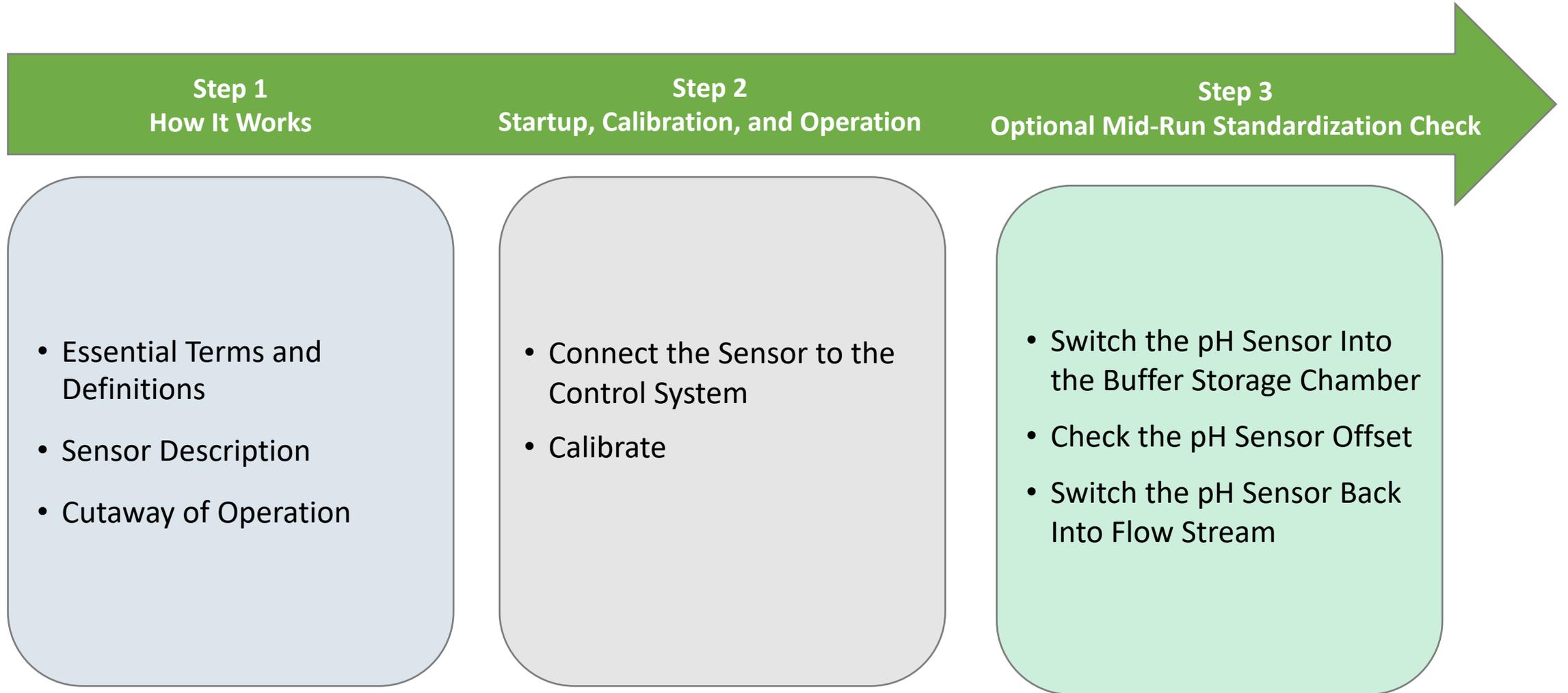
QTY

Quantity

Table of Contents

Operation Overview	6
Step 1: How It Works	7
Step 2: Startup, Calibration, and Operation	14
Step 3: Optional Mid-Run Standardization Check	24
Appendices	29
Appendix A – Buffer Storage Chamber Solution Table	
Appendix B – Calibration Tag Data	
Appendix C – Specification Sheets	
Appendix D – Purchasing Sheets	

Operation Steps



Step 1: How It Works

- Essential Terms and Definitions
- Sensor Description
- Cutaway of Operation

1.1 Essential Terms and Definitions

The table outlines terms and definitions that are important for the operation process. See the next slide for their location on the sensor and single-use assembly.

Term	Definition
Aseptic connector (optional)	Attaches the sensor to the flow stream
Bracket clip	For attachment to an optional mounting bracket
Calibration tag	Tag on the sensor's cable that displays data specific to each sensor (do not remove)
Yellow protective cap	Protects the sensor's VP8 connector during shipment
Dial face	Displays the position of the sensor in either measure or calibrate
Inlet	Allows process solution to pass through the sensor
Mounting bracket (optional)	An optional bracket to mount sensor in a vertical position
Outlet	Allows process solution to flow out of the sensor
Protective barb cover	Disposable cover protecting the barb (not shown)
Sensor's VP8 connector	Connects the sensor to the control system
Switch	Changes the position of the sensor between measure and calibrate
Tubing	Allows process solution to pass through the flow cell
Zip ties	Secures tubing to inlet and aseptic connector

1.2 Sensor Description

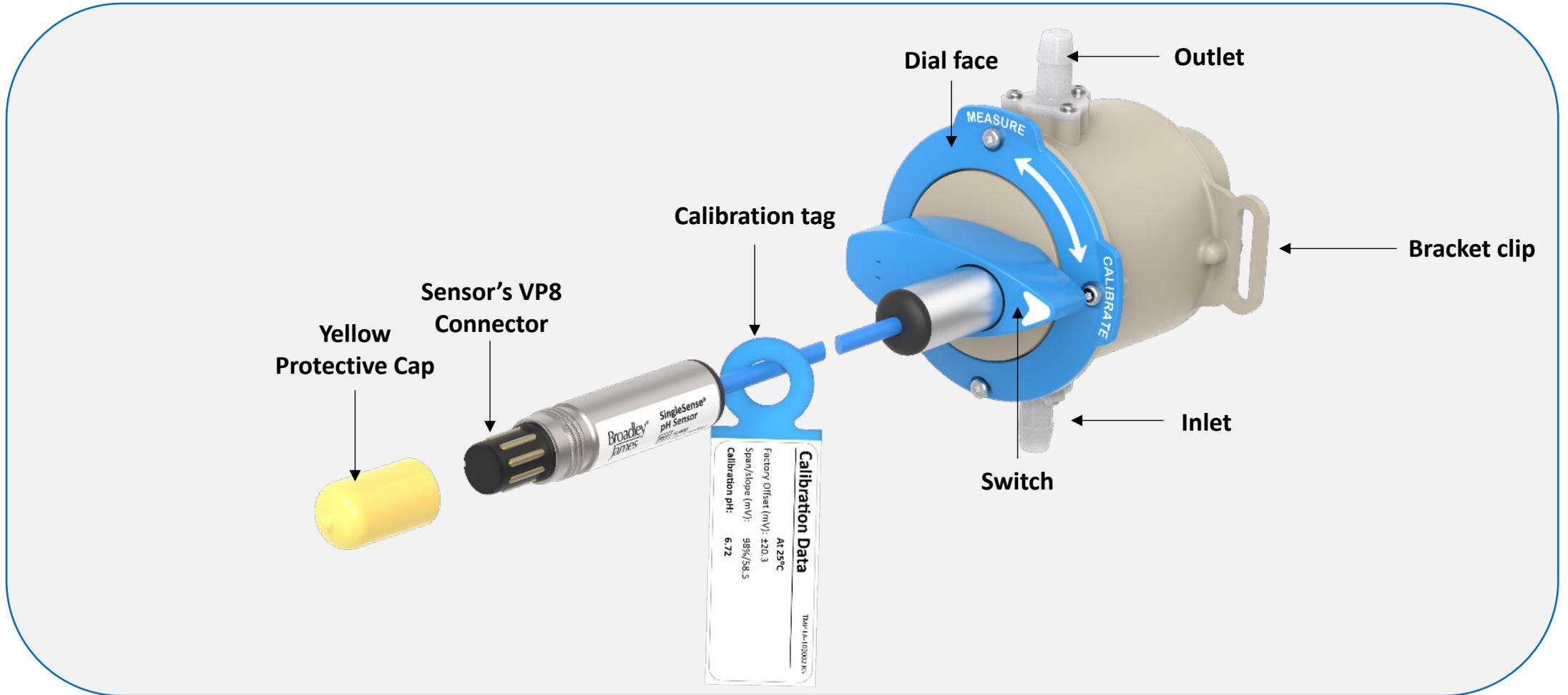


Figure 1. Sensor description

1.3 Single-Use Assembly Description

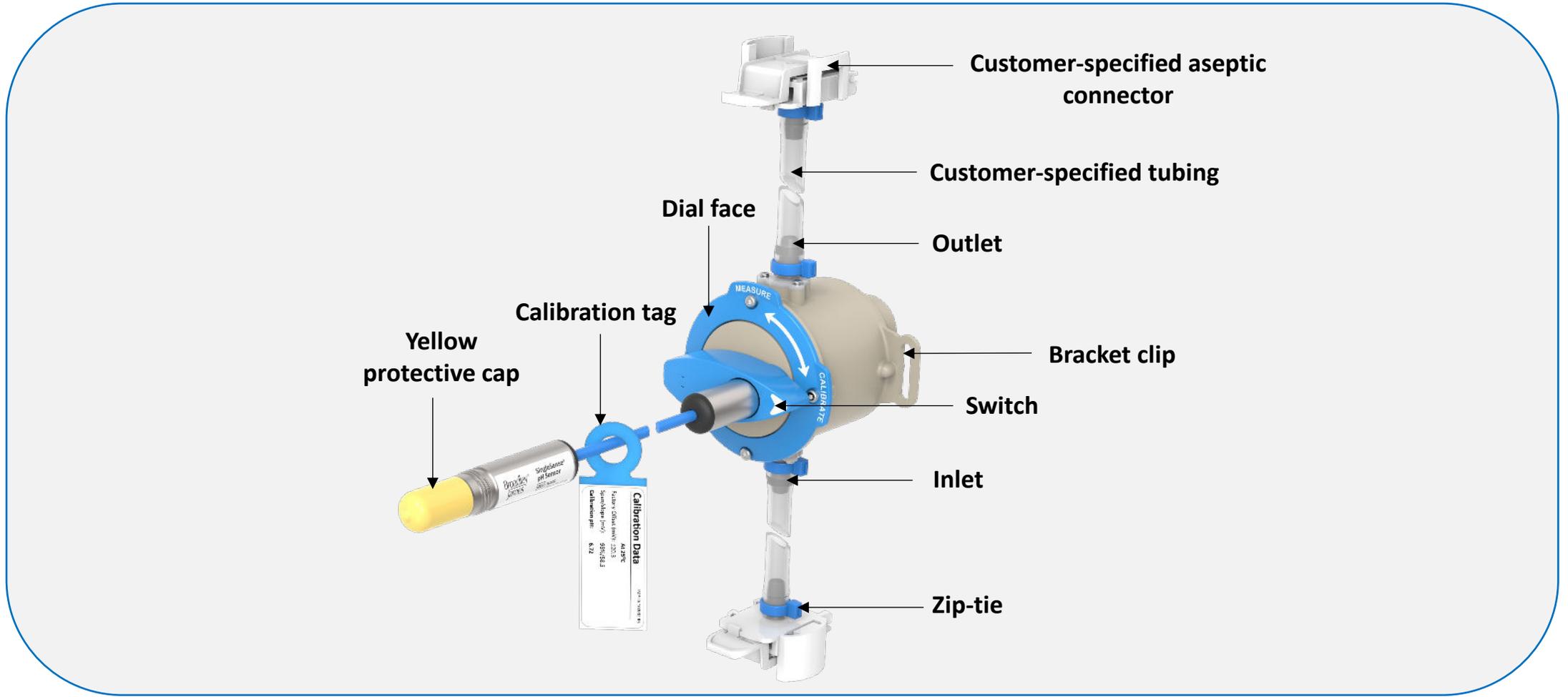


Figure 2. Single-use assembly description

1.4 Mounting to Optional Bracket

To mitigate inline bubbles, the recommended orientation for installing the sensor is vertical, with the outlet on the top and the inlet on the bottom.

Broadley-James offers an optional sensor bracket for this purpose. Contact Broadley-James sales for more information.

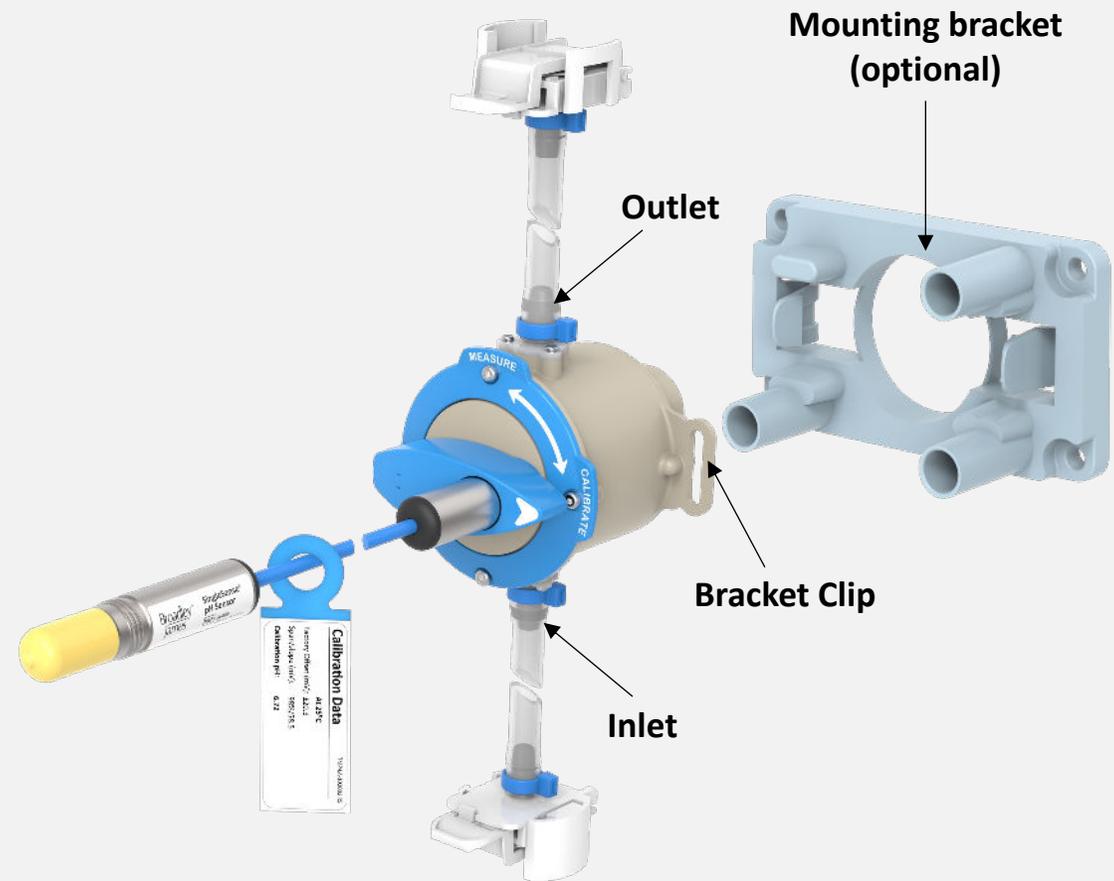
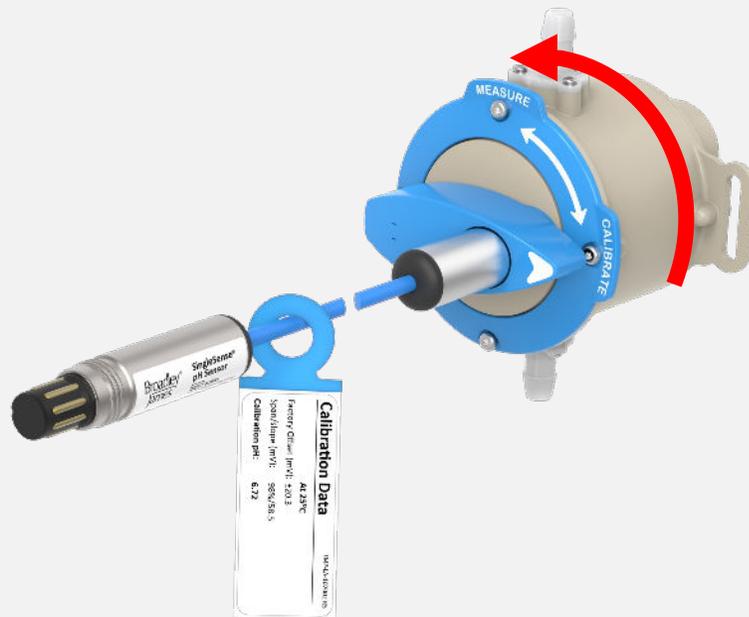


Figure 3. Mounting sensor to optional bracket

1.5 Sensor Operation Modes

The sensor has two operation modes—measure and calibrate. Use the switch on the dial face to move the sensor between the two positions.

Move Switch to the Measure Position
pH Sensor in Flow Stream



Move Switch to the Calibrate Position
pH Sensor in Buffer Storage Chamber

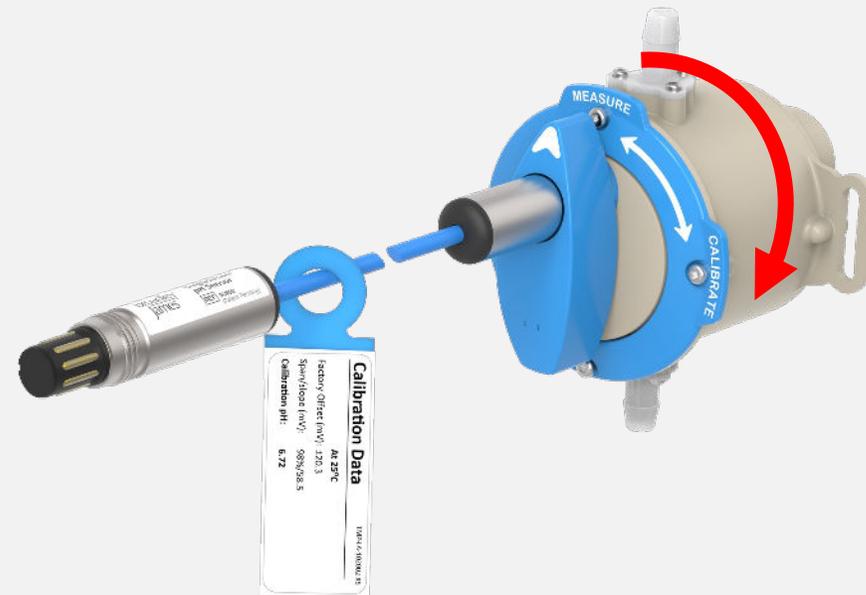
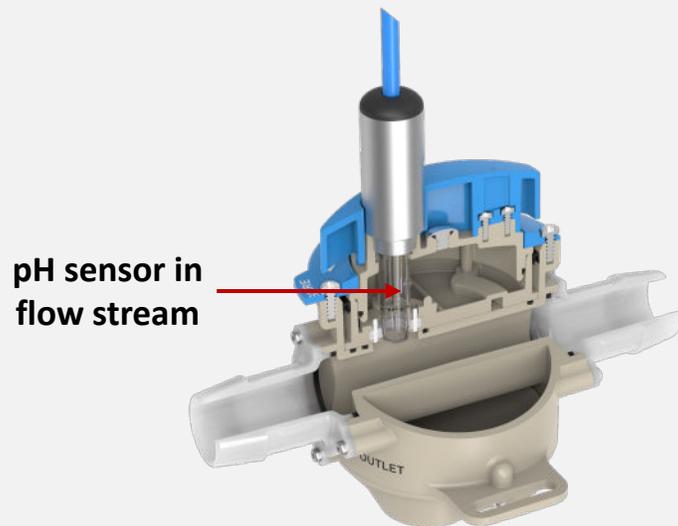


Figure 4. Sensor operation modes

1.6 Cutaways of Sensor Operation Modes

Switch to the Measure Position pH Sensor in Flow Stream

This image shows the pH sensor out of the buffer storage chamber and measuring the pH of the process solution.



Switch to the Calibrate Position pH Sensor in Buffer Storage Chamber

This image shows the pH sensor out of the process solution and measuring the pH of the buffer storage chamber.

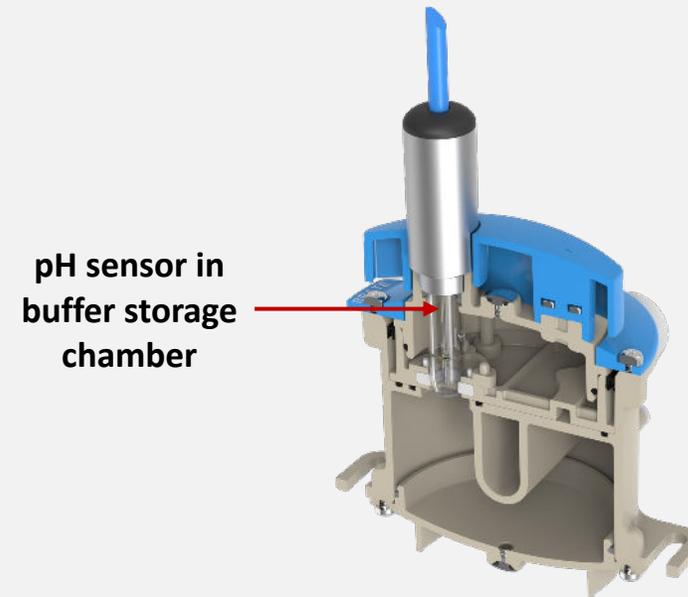
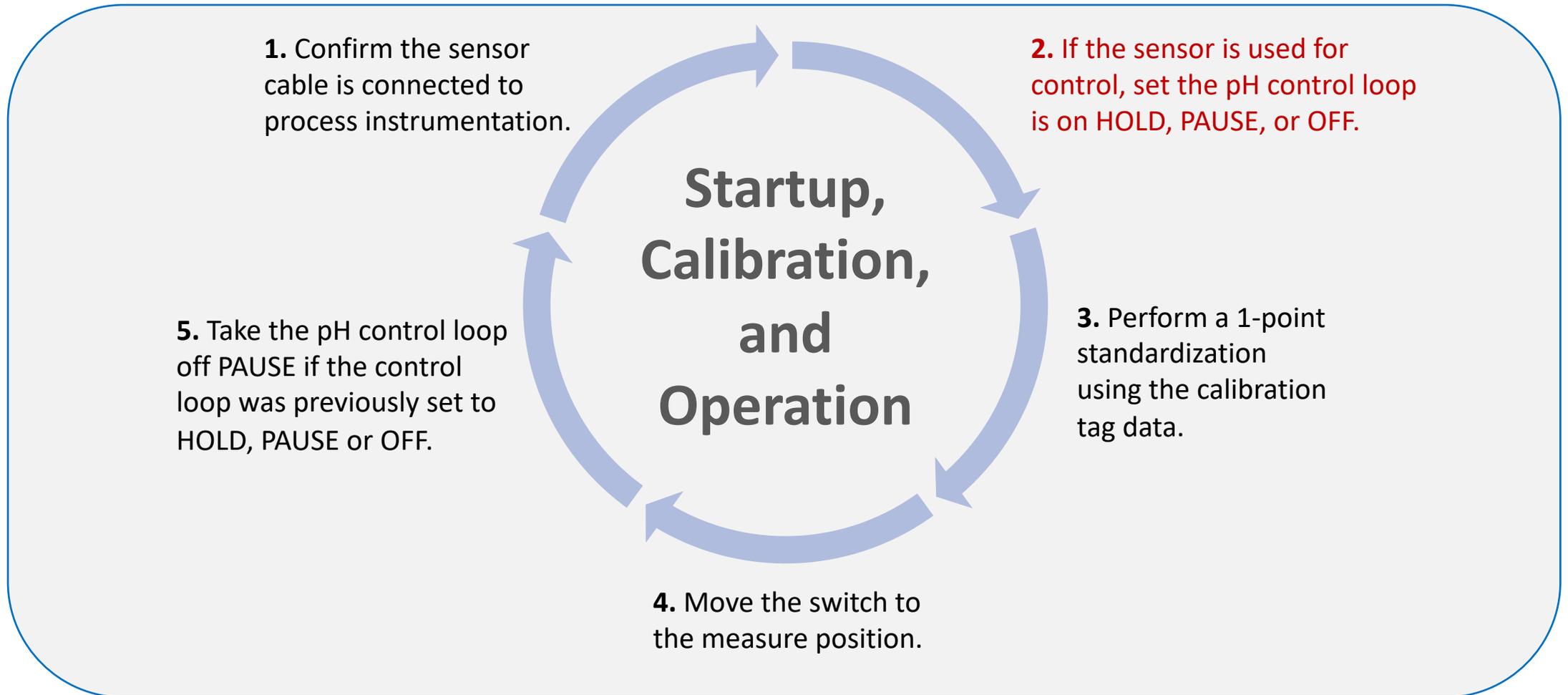


Figure 5. Cutaways of sensor operation modes

Step 2: Startup, Calibration, and Operation

- Sequence of Startup, Calibration, and Operation
- Mount Sensor to Optional Bracket
- Connect the Sensor to Instrumentation
- Calibrate Sensor

2.1 Sequence of Startup, Calibration, and Operation



2.2 Mount the sensor onto the optional bracket by snapping it into place.

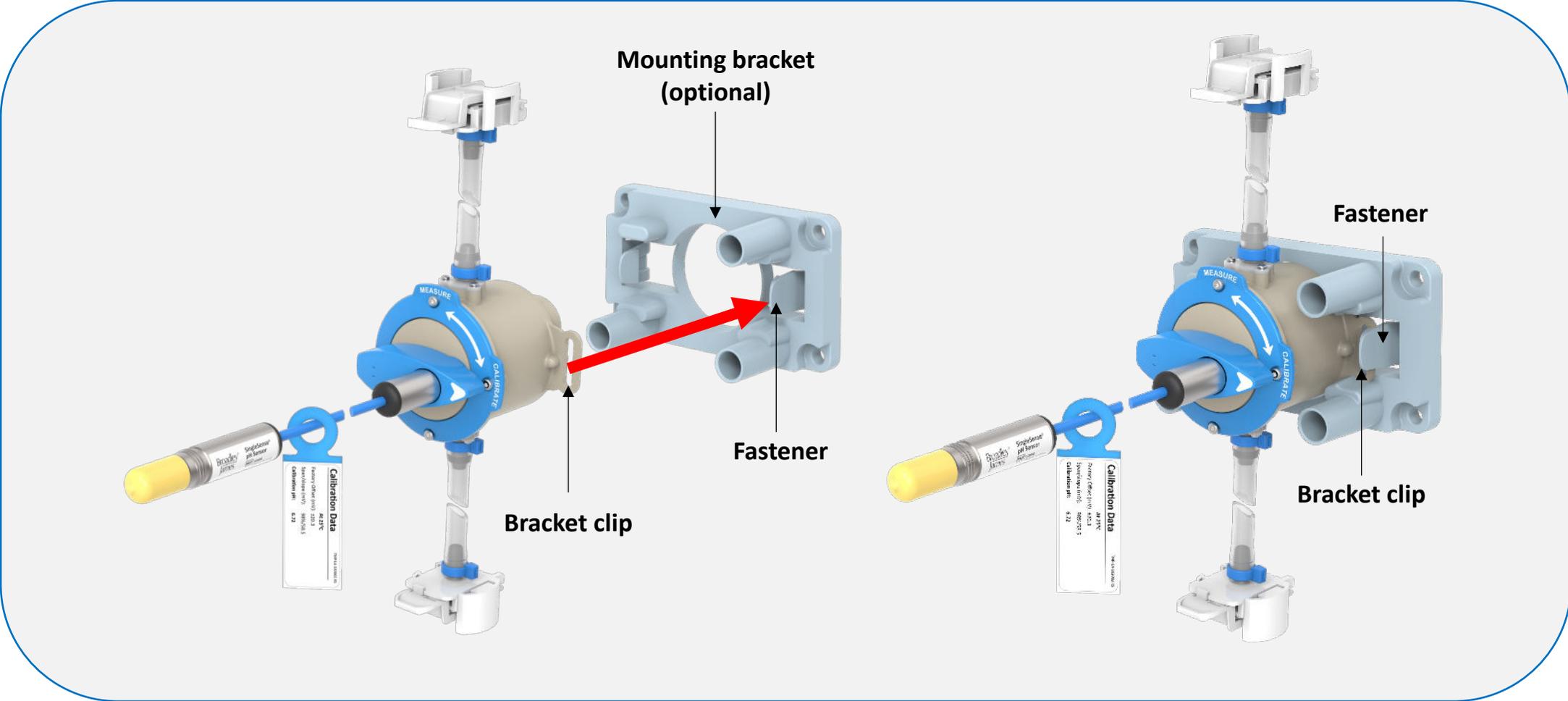


Figure 6. Installing new sensor to optional mounting bracket

2.3 Confirm the sensor is connected to your instrumentation.

- Remove the yellow protective cap from the sensor's VP8 connector.
- Connect the sensor to your pH meter or process control system with the VP8 plug.



Do not touch the connector pins or change the switch on the dial face to the measure position.

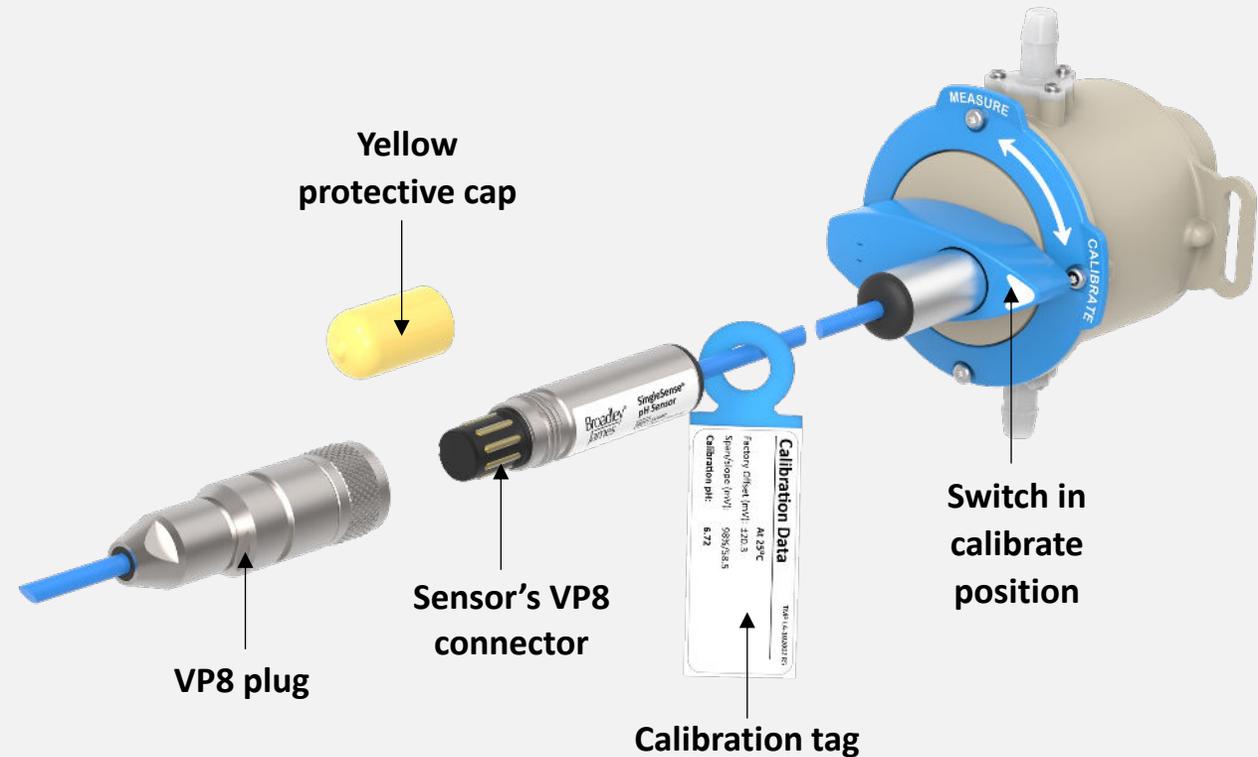


Figure 7. Connecting sensor to instrumentation

2.4 Pre-Calibration Precaution



If this sensor is used for control, confirm the pH control loop is set to HOLD, PAUSE, or OFF in the control system before calibration.

Do not switch the sensor to calibrate position if the closed loop control is active.

Note: Follow your standard operating procedure for sensor calibration.

2.4 Calibration: Direct Input of Offset and Slope

1. Reference the data on the calibration tag.
2. Take the **Factory Offset** and **Span/slope (mV)** information and input it into the process instrumentation.

Note: The pH value should read within 0.05 pH units of the values on the calibration tag, correctly reflecting the buffer storage chamber pH.

See next slide to perform a 1-point standardization.



Calibration Data		TMP-LA-102002 R5
<u>At 25°C</u>		
<u>Factory Offset (mV):</u>	±20.3	
Span/slope (mV):	98%/58.5	
<u>Calibration pH:</u>	<u>6.72</u>	

The **Factory Offset** is the sensor's offset (mV at pH 7) when measured at the factory before shipping.

The **Span/slope (mV)** is the sensor's mV to one pH units at a given temperature or the percentage of the theoretical value of the sensor's millivolts to pH units at a given temperature.

Figure 8. Direct input of offset and slope

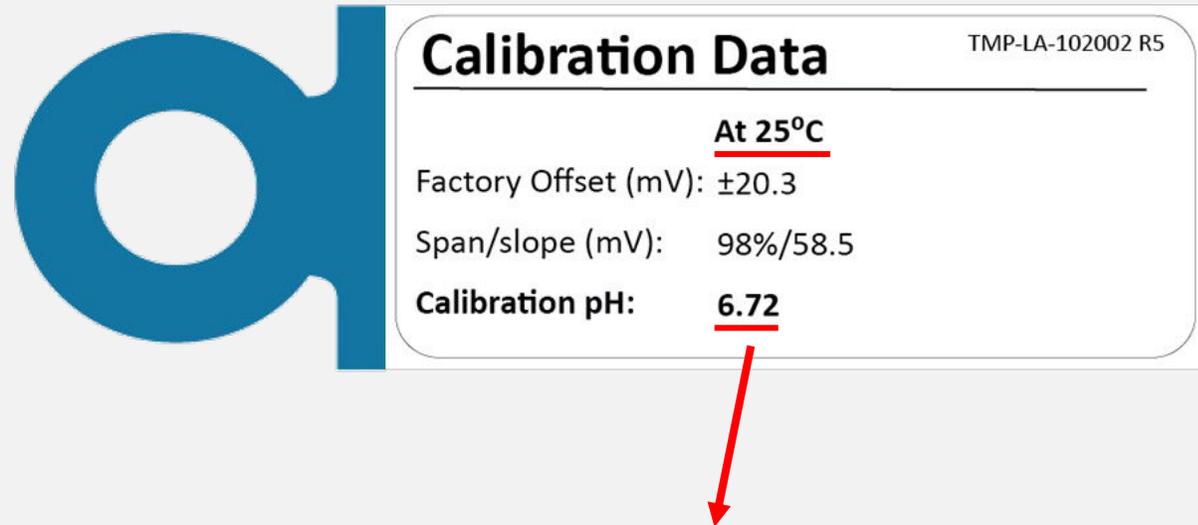
2.5 Calibration: 1-point Standardization

Perform a 1-point standardization.

Note: The pH value of the sensor's buffer chamber is indicated on the tag at 25° C.

Refer to **Appendix A – Storage Buffer Table** for a complete chart of storage buffer value versus temperature.

This completes the 1-point standardization process.



The **Calibration pH** refers to the pH of the buffer solution inside the sensor at 25° C.

Figure 9. Calibration: 1-point standardization

2.6 Switch the sensor to the measure position.

After completing a 1-point standardization, rotate the switch to the measure position. The pH sensor is now in the flow stream.

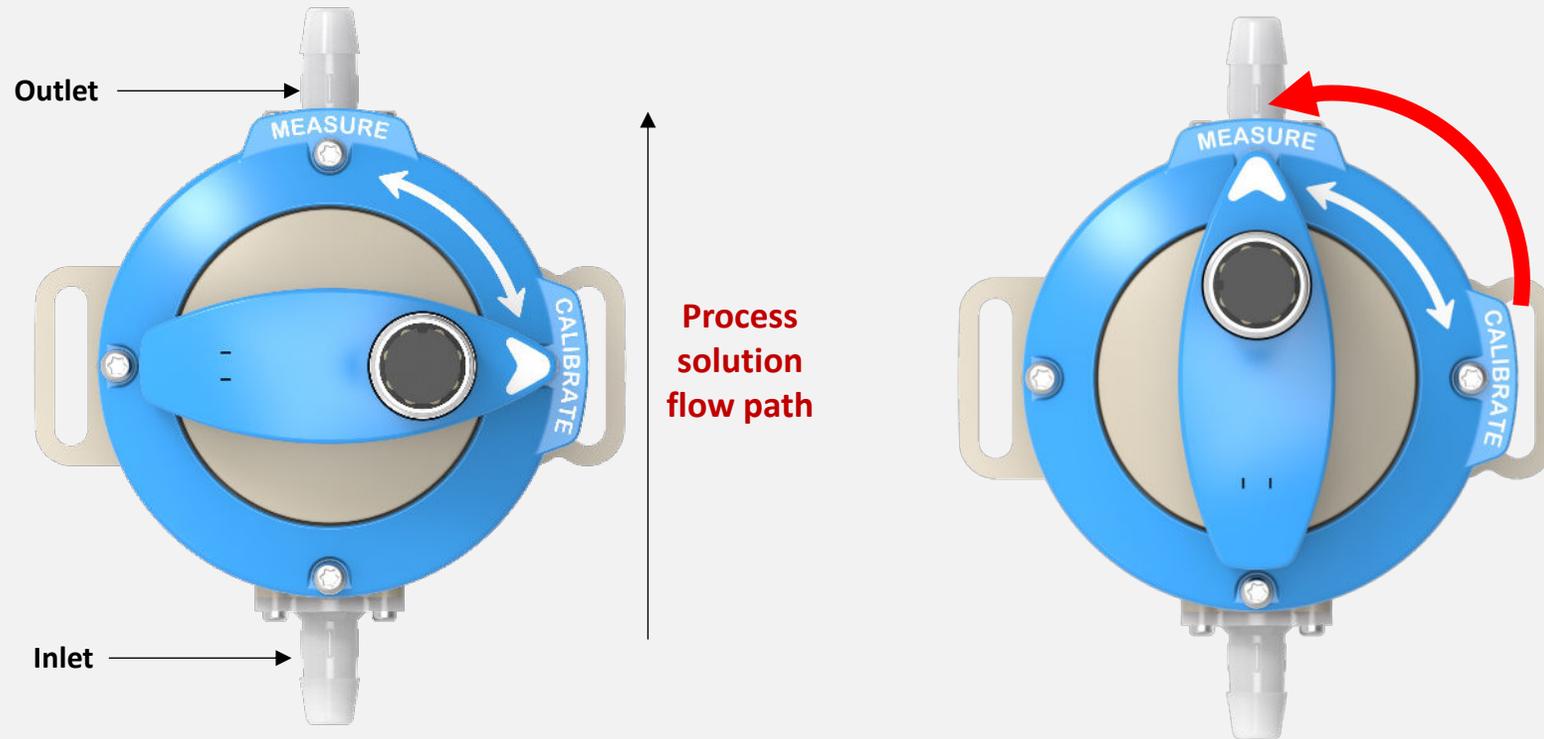


Figure 10. Switch position change

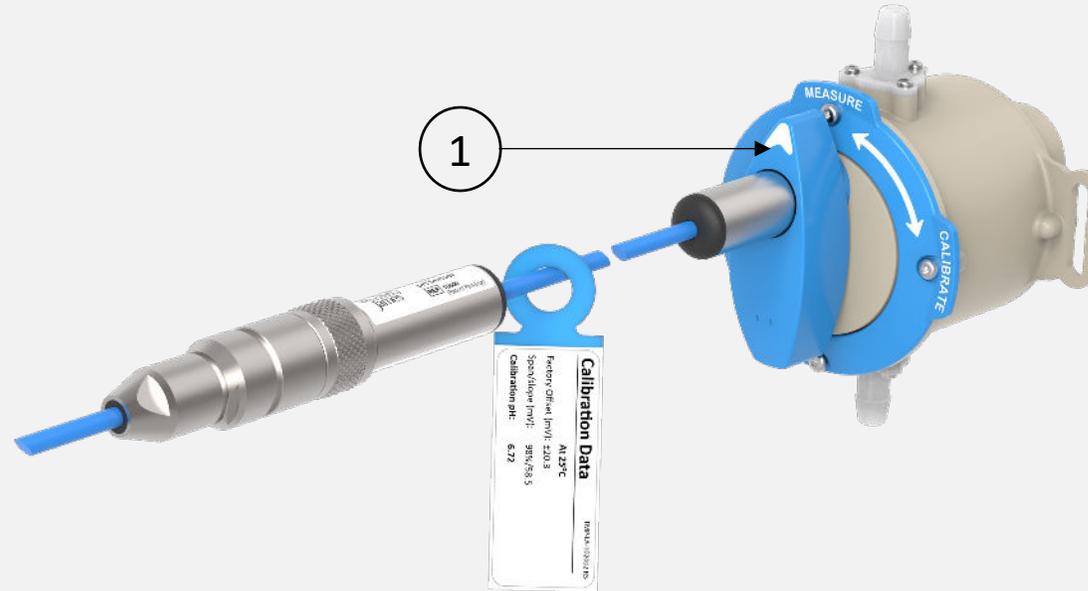
2.7 Reengage the pH control loop.



If this sensor is used for control, take the pH control loop off HOLD, PAUSE, or OFF on the control system.

This completes the startup and calibration. The sensor is now operational and measuring the pH of the downstream process.

2.8 Operation Checklist



- 1. Has the sensor been switched to the measure position for full operation?
- 2. If this sensor is being used for control, is the pH control loop system reengaged after the 1-point standardization check?

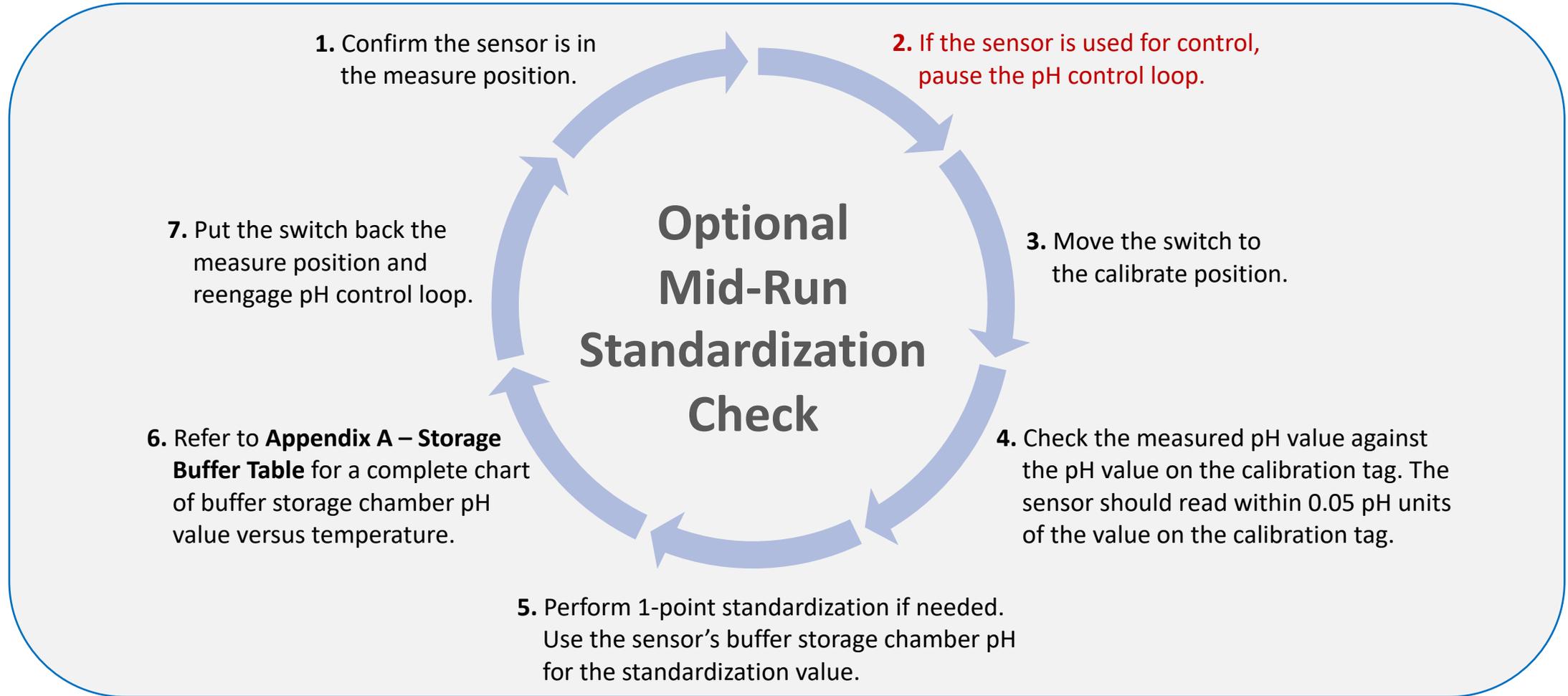
The startup is complete. The sensor is calibrated and operational.

Figure 11. Post-startup checklist

Step 3: Optional Mid-Run Standardization Check

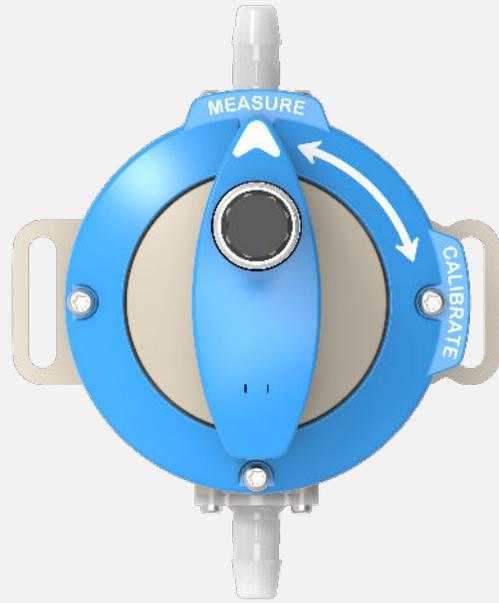
- Sequence of Optional Mid-Run Standardization Check
- Switch the pH Sensor Into the Buffer Storage Chamber
- Check the pH Sensor Offset
- Switch the pH Sensor Back Into the Flow Stream

3.1 Sequence of Optional Mid-Run Standardization Check

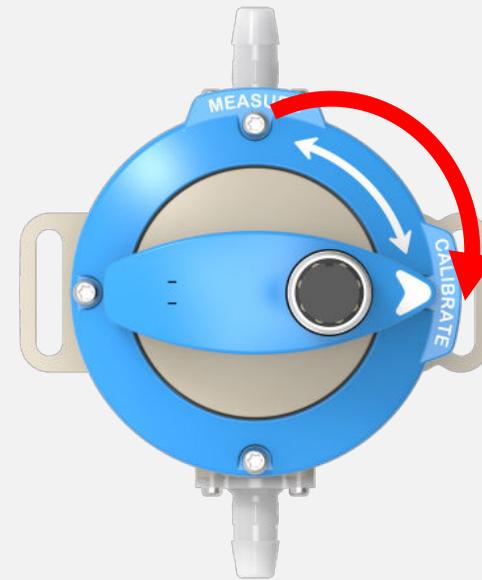


3.2 Switch the pH Sensor Into the Buffer Storage Chamber

1. Confirm the sensor is in the measure position.



2. Move the switch to the calibrate position.



 Before you switch to calibrate, pause the pH control loop if the sensor is used for control.

Figure 12. Switching pH sensor into the buffer storage chamber

3.3 Checking the pH Sensor Offset

1. Check the pH value on the calibration tag. The sensor should read within 0.05 pH units of the value on the calibration tag.
2. If a 1-point standardization is necessary, use the sensor's buffer storage chamber pH for the standardization value.
3. Refer to **Appendix A – Storage Buffer Table** for a complete chart of buffer storage chamber pH value versus temperature.

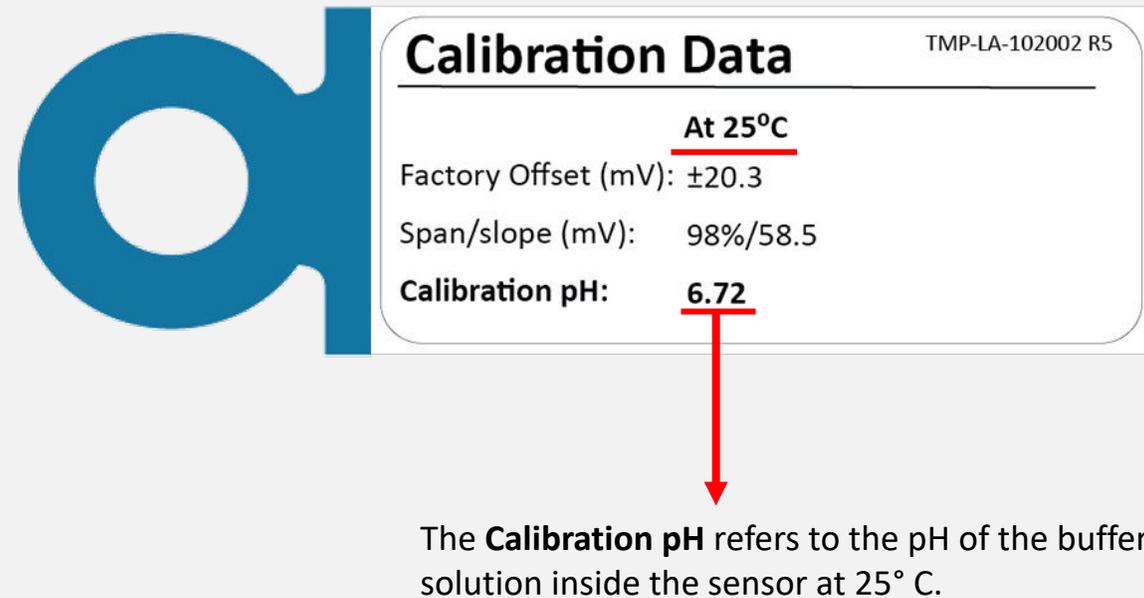
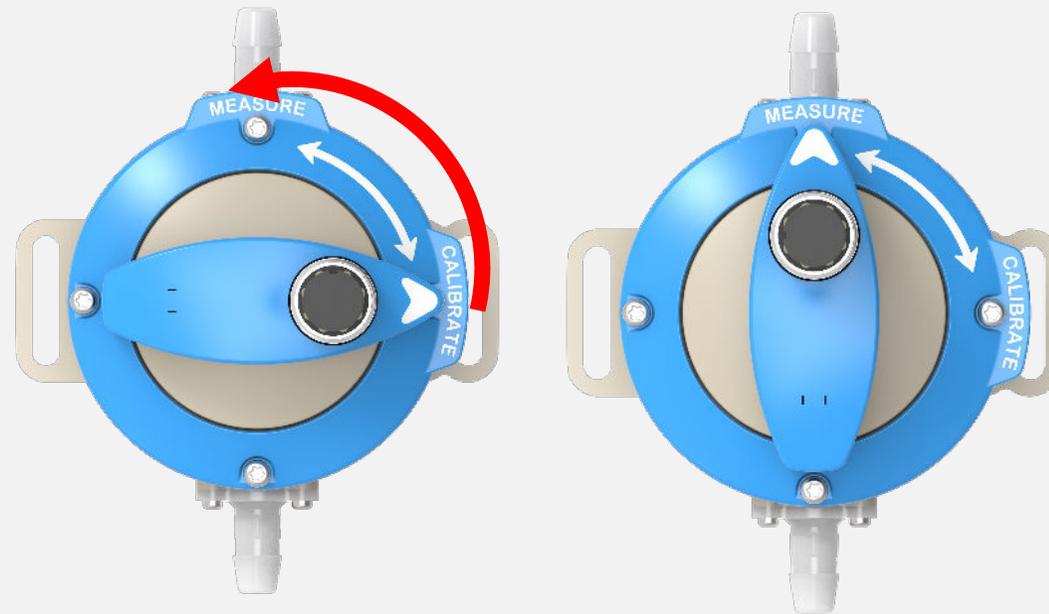


Figure 13. Checking the pH sensor offset

3.4 Switching the pH Sensor Back Into Flow Stream

Move the switch back to the measure position. Reengage the pH control loop.



This completes the optional mid-run standardization check.

Figure 14. Switching the pH sensor back into flow stream

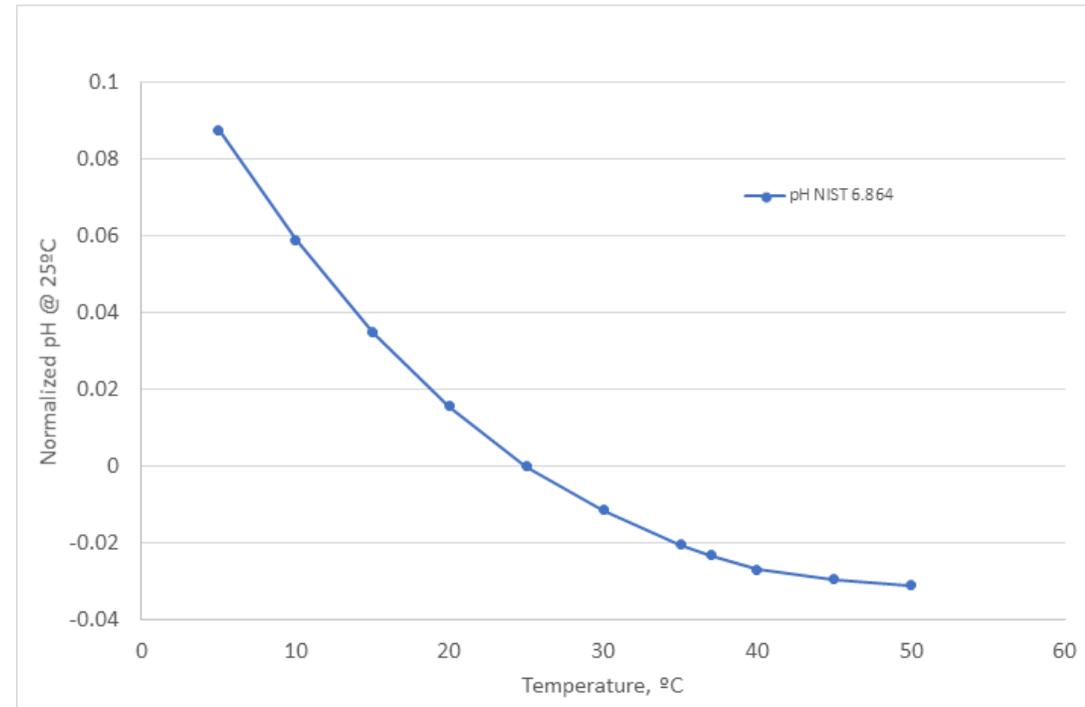
Appendices

- Appendix A – Buffer Storage Chamber Solution Table
- Appendix B – Calibration Tag Data
- Appendix C – Specification Sheets
- Appendix D – Purchasing Sheets

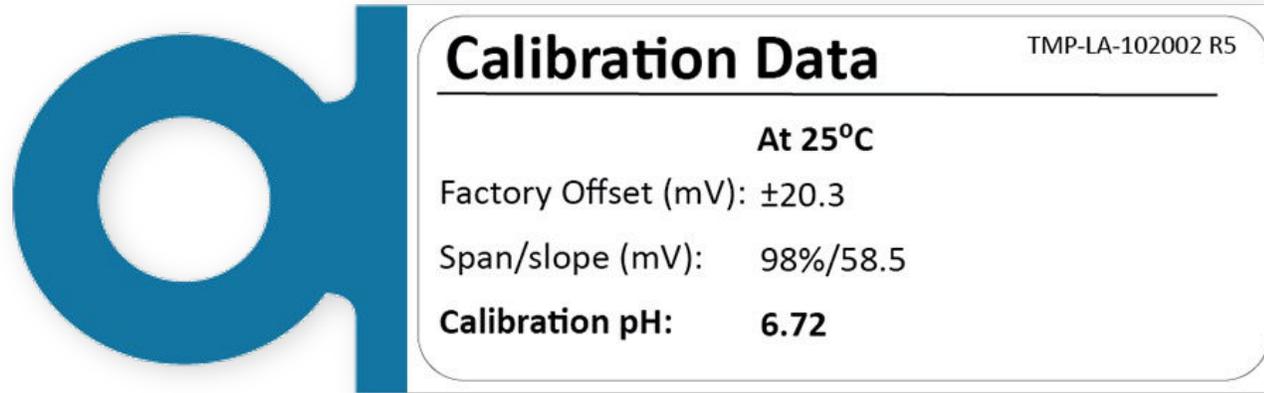
Appendix A – Buffer Storage Chamber Solution Table

This table outlines the nominal pH level of the sensor’s buffer storage chamber solution in correlation with temperature.

T, °C	Normalized pH (NIST 6.864)
5	0.0875
10	0.0589
15	0.0349
20	0.0156
25	0
30	-0.0114
35	-0.0205
37	-0.0232
40	-0.0268
45	-0.0294
50	-0.0309



Appendix B – Calibration Tag Data



Note: The data on the tag is for sample purposes only.

1. The **Calibration Data** is unique to each sensor. It gives the factory calibration principles and data for each sensor.
2. The **Factory Offset** is the sensor’s offset (mV at pH 7) when measured at the factory before shipping.
3. The **Span/slope (mV)** is the percentage of the theoretical value of the sensor’s millivolts to pH units at a given temperature.
4. The **Calibration pH** refers to the pH of the buffer solution inside the sensor at a given temperature.

Figure 15. Calibration tag data

Appendix C – Specification Sheet for SU600 with 1/8-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082101 R4
April 2024 – Page 1

REF SU600-02
Single-Use, Flow-Through pH Sensor
with 1/8-inch Hose Barbs

Description

The SU600-02 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where the pH must be continuously measured in process media flowing through 1/8-inch flexible tubing. Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU600 Series
Part Number	SU600-02

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–50° C [50°–122° F]
Storage Temperature	5°–35° C [41°–95° F]
Shelf Life	36 months *See Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	1/8-inch Hose Barbs
Sensor Connector Cable	8-pin VeriSoft

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use, no rehydration time required.
- Sensor can be rotated into buffer storage chamber during mid-run for 1-point standardization check.

PATENTED
EU PATENT 5044100

Isometric View
Side View
Top View with Dial Face

Broadley James
28 Thomas, Irvine, CA, 92618 USA
Phone: +1-949-829-5555
Fax: +1-949-829-5550
Email: sales@broadleyjames.com
Web: www.broadleyjames.com

United Kingdom and EU Countries
28 Wood Park, Stevenage, Bedfordshire SG4 4HS, UK
Phone: +44 (0)1438 862519
Fax: +44 (0)1438 862011
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu

Product Specification Sheet
Doc Nbr: PSS-082101 R4
April 2024 – Page 2

REF SU600-02
Single-Use, Flow-Through pH Sensor
with 1/8-inch Hose Barbs

Dimensional Drawings of SU600-02

OUTLET 1/8" Barb
INLET 1/8" Barb
[103 mm] 4.1 in
[89 mm] 3.5 in
[89 mm] 3.5 in

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Broadley James
28 Thomas, Irvine, CA, 92618 USA
Phone: +1-949-829-5555
Fax: +1-949-829-5550
Email: sales@broadleyjames.com
Web: www.broadleyjames.com

United Kingdom and EU Countries
28 Wood Park, Stevenage, Bedfordshire SG4 4HS, UK
Phone: +44 (0)1438 862519
Fax: +44 (0)1438 862011
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu

Appendix C (cont.) – Specification Sheet for SU600 with 1/4-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082102 R4
April 2024 – Page 1

REF SU600-04
Single-Use, Flow-Through pH Sensor
with 1/4-inch Hose Barbs

Description

The SU600-04 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where the pH must be continuously measured in process media flowing through 1/4-inch flexible tubing.

Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU600 Series
Part Number	SU600-04

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–50° C [59°–122° F]
Storage Temperature	5°–35° C [41°–95° F]
Shelf Life	36 months *See Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	1/4-inch Hose Barbs
Sensor Connector Cable	8-pin VeriSoft

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead-free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use; no rehydration time required.
- Sensor can be rotated into buffer storage chamber during mini-run for 1-point standardization check.



Isometric View



Side View



Top View with Dial Face



Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Drive, CA, 92518 USA

Phone: 1-949-829-5555
Fax: 1-949-829-2958

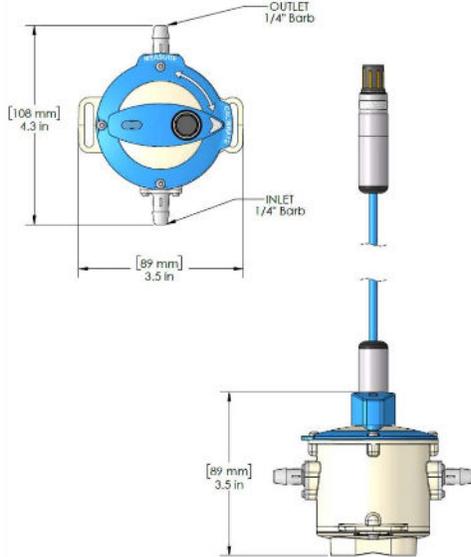
United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
18 Thomas Drive, Essex, Basildon SSO4 4PS UK

Phone: +44 (0)1526 862518
Fax: +44 (0)1526 862011

Product Specification Sheet
Doc Nbr: PSS-082102 R4
April 2024 – Page 2

REF SU600-04
Single-Use, Flow-Through pH Sensor
With 1/4-inch Hose Barbs

Dimensional Drawings of SU600-04



OUTLET 1/4" Barb

INLET 1/4" Barb

[108 mm] 4.3 in

[89 mm] 3.5 in

[89 mm] 3.5 in

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Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Drive, CA, 92518 USA

Phone: 1-949-829-5555
Fax: 1-949-829-2958

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
18 Thomas Drive, Essex, Basildon SSO4 4PS UK

Phone: +44 (0)1526 862518
Fax: +44 (0)1526 862011

Appendix C (cont.) – Specification Sheet for SU600 with 3/8-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082103 R4
April 2024 – Page 1

REF SU600-06
Single-Use, Flow-Through pH Sensor
with 3/8-inch Hose Barbs

Description

The SU600-06 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where the pH must be continuously measured in process media flowing through 3/8-inch flexible tubing. Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU600 Series
Part Number	SU600-06

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–50° C [59°–122° F]
Storage Temperature	5°–35° C [41°–95° F]
Shelf Life	36 months *See Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	3/8-inch Hose Barbs
Sensor Connector Cable	8-pin VeriSoft®

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead-free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use, no hydration time required.
- Sensor can be rotated into buffer storage chamber during mid-run for 1-point standardization check.



Isometric View



Side View



Top View with Dial Face



PATENTED
EU PATENT 3604100

Broadley James
18 Thomas, Irvine, CA 92618 USA

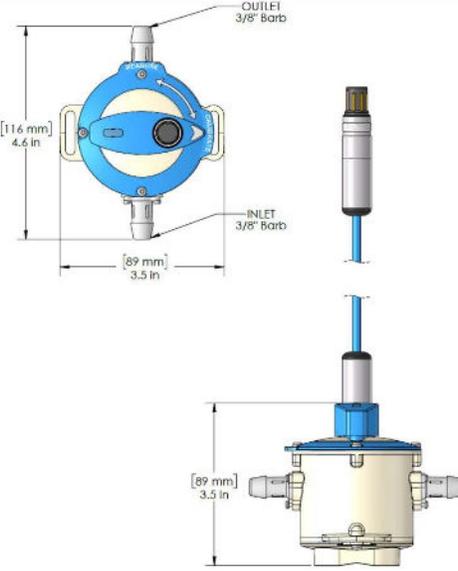
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-0550

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Product Specification Sheet
Doc Nbr: PSS-082103 R4
April 2024 – Page 2

REF SU600-06
Single-Use, Flow-Through pH Sensor
with 3/8-inch Hose Barbs

Dimensional Drawings of SU600-06



OUTLET 3/8" Barb
INLET 3/8" Barb
[116 mm] 4.6 in
[89 mm] 3.5 in
[89 mm] 3.5 in

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Broadley James
18 Thomas, Irvine, CA 92618 USA

North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-0550

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Appendix C (cont.) – Specification Sheet for SU680 with 1/2-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082104 R4
April 2024 – Page 1

REF SU680-08
Single-Use, Flow-Through pH Sensor
with 1/2-inch Hose Barbs

Description

The SU680-08 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where the pH must be continuously measured in process media flowing through 1/2-inch flexible tubing. Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU680 Series
Part Number	SU680-08

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–50° C [59°–122° F]
Storage Temperature	5°–35° C [41°–95° F]
Shelf Life	36 months 7ms Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	1/2-inch Hose Barbs
Sensor Connector Cable	8-pin Vertiph

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use; no rehydration time required.
- Sensor can be rotated into buffer storage chamber during in-run for 1-point standardization check.



Isometric View



Side View



Top View (with Dial Face)





North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Irvine, CA, 92678 USA

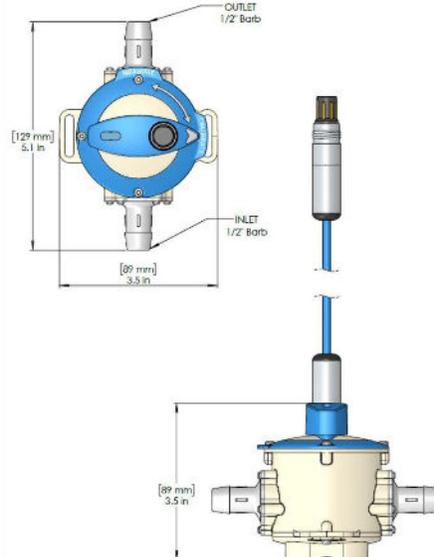
United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu
18 Thomas Irvine, Essex, Basildon S645 4HS, UK

Phone: 1-949-829-5555
Fax: 1-949-829-0560

Product Specification Sheet
Doc Nbr: PSS-082104 R4
April 2024 – Page 2

REF SU680-08
Single-Use, Flow-Through pH Sensor
with 1/2-inch Hose Barbs

Dimensional Drawings of SU680-08



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North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Irvine, CA, 92678 USA

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.eu
18 Thomas Irvine, Essex, Basildon S645 4HS, UK

Phone: 1-949-829-5555
Fax: 1-949-829-0560

Appendix C (cont.) – Specification Sheet for SU680 with 3/4-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082105 R4
April 2024 – Page 1

REF SU680-12
Single-Use, Flow-Through pH Sensor
with 3/4-inch Hose Barbs

Description
The SU680-12 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where pH must be measured while process solution is flowing through 3/4-inch flexible tubing. Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU680 Series
Part Number	SU680-12

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–90° C [50–122° F]
Storage Temperature	5°–35° C [41–95° F]
Shelf Life	36 months *See Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	3/4-inch Hose Barbs
Sensor Connector Cable	8-pin VeriSoft

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead-free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use; no rehydration time required.
- Sensor can be rotated into buffer storage chamber during mid-run for 1-point standardization check.



Isometric View
Side View
Top View with Dial Face

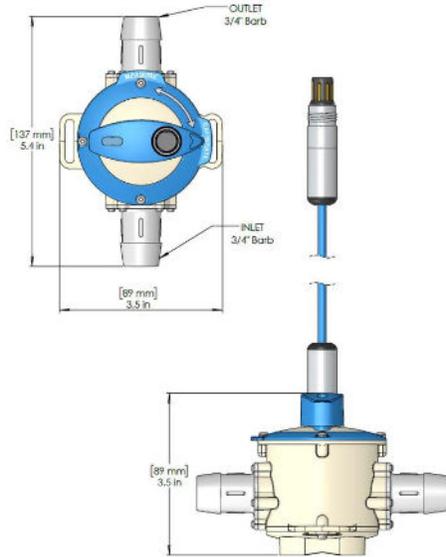
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Broadley James
18 Thomas Drive, CA, 92018 USA
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-0550
United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Product Specification Sheet
Doc Nbr: PSS-082105 R4
April 2024 – Page 2

REF SU680-12
Single-Use, Flow-Through pH Sensor
with 3/4-inch Hose Barbs

Dimensional Drawings of SU680-12



OUTLET 3/4" Barb
INLET 3/4" Barb
[137 mm] 5.4 in
[89 mm] 3.5 in
[89 mm] 3.5 in

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Broadley James
18 Thomas Drive, CA, 92018 USA
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-0550
United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Appendix C (cont.) – Specification Sheet for SU680 with 1-inch Hose Barbs

Product Specification Sheet
Doc Nbr: PSS-082108 R4
April 2024 – Page 1

REF SU680-16
Single-Use, Flow-Through pH Sensor
with 1-inch Hose Barbs

Description

The SU680-16 SingleSense® single-use, flow-through pH sensor is designed for downstream applications where the pH must be continuously measured in process media flowing through 1-inch flexible tubing. Rugged and always ready to use, no hydration time is required. The sensor can be rotated into the buffer storage chamber for a 1-point standardization check or to avoid exposure to CIP process solution.

Model	SU680 Series
Part Number	SU680-16

Sensor Specifications

Measurement Range	2–12 pH
Operational Temp. Range	15°–50° C [50°–122° F]
Storage Temperature	5°–35° C [41°–95° F]
Shelf Life	36 months *See Gamma: 30 months
Gamma Tolerance Level	50 kGy
Sensor Fusing Interface	1-inch Hose Barbs
Sensor Connector Cable	8-pin Vertiph

Wetted Materials

Main Sensor Body	PEEK, USP Class VI, ADI Free
Port Gasket	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
O-ring	Dimethyl Silicone Rubber Pt Cure, USP Class VI, ADI Free
pH Glass Electrode	Lead-free Glass
Ceramic Junction	Alumina Silicate
Hose Barbs	HDPE, USP Class VI

Features

- pH sensor rotates into the buffer storage chamber in the sensor body for long-term storage.
- Only the sensor rotates out of flow path, keeping flow path open.
- Sensor can be rotated multiple times without loss of buffer storage electrolyte in the flow stream.

Benefits

- Sensor can be stored and protected from exposure to CIP solutions.
- Always ready to use; no rehydration time required.
- Sensor can be rotated into buffer storage chamber during mid-run for 1-point standardization check.





Isometric View



Side View



Top View with Dial Face

Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Irvine, CA, 92618 USA

Phone: 1-949-829-5555
Fax: 1-949-829-0550

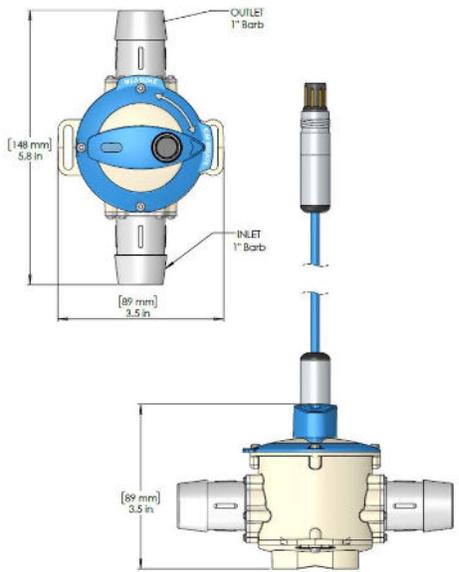
United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
18 Thomas Irvine, Stevenage, Herts SG7 6JF UK

Phone: +44 (0)1525 862518
Fax: +44 (0)1525 862011

Product Specification Sheet
Doc Nbr: PSS-082108 R4
April 2024 – Page 1

REF SU680-16
Single-Use, Flow-Through pH Sensor
with 1-inch Hose Barbs

Dimensional Drawings of SU680-16



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Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
18 Thomas Irvine, CA, 92618 USA

Phone: 1-949-829-5555
Fax: 1-949-829-0550

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
18 Thomas Irvine, Stevenage, Herts SG7 6JF UK

Phone: +44 (0)1525 862518
Fax: +44 (0)1525 862011

Appendix D – Purchasing Sheet for SU600 with 1/8-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112066 RE
April 2024 – Page 1

REF SU600-02
Single-Use, Flow-Through pH Sensor
with 1/8-inch Hose Barbs

Description
The SU600 02 SingleSense® Single-Use pH Sensor is a flow through sensor with 1/8-inch hose barbs. Designed for downstream bioprocess applications.

Purchase Information

Part Number	SU600-02
Description	Single-use flow-through pH sensor, 1/8-inch

Classification

Model Type	SU600
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	± 0.01 pH per day

Operational Range

Temperature	15°–50° C [60°–122° F]
Pressure	0–3040 mmHg [0–45 psig]
Maximum Flow Rate	0.9 liters/minute [0.23 gallons/minute]

Signal

Input	Not applicable
Output	Sensor Millivolts: ±414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8-pin Vertipin
Cable Length	0.15 m [6 inches]

Process Interface

Insertion Method	1/8-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials

PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, PI Curr, USP Class VI Extraction Tested, 21CFR, 177.2600
EPDM USP Class VI, FDA Compliant AD-Free
HDPE, USP Class VI
Lead-Free Glass, Alumina Silicate



Isometric View



Side View



Top View with Del Face



Broadley James
North America and Pacific
Email: sales@broadleyjames.com Phone: +1-818-828-5353
Web: www.broadleyjames.com Fax: 1-949-478-7402
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 362510
Web: www.broadleyjames.co.uk Fax: +44 (0)1525 362511
Vind Park, Essex, Bedford MK46 4HS, UK

Product Purchasing Sheet
Doc Nbr: PDS-112066 RE
April 2024 – Page 2

REF SU600-02
Single-Use, Flow-Through pH Sensor
with 1/8-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanroom Bagged	Yes, inner bag only
Cleanroom Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C [41°–95° F]
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSETSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
North America and Pacific
Email: sales@broadleyjames.com Phone: +1-818-828-5353
Web: www.broadleyjames.com Fax: 1-949-478-7402
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 362510
Web: www.broadleyjames.co.uk Fax: +44 (0)1525 362511
Vind Park, Essex, Bedford MK46 4HS, UK



Appendix D (cont.) – Purchasing Sheet for SU600 with 1/4-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112066 RE
April 2024 – Page 1

REF SU600-04
Single-Use, Flow-Through pH Sensor
with 1/4-inch Hose Barbs



Isometric View



Side View



Top View with Dial Face

Description

The SU600-04 SingleSense® Single-Use pH Sensor is a flow through sensor with 1/4-inch hose barbs. Designed for downstream bioprocess applications.

Purchase Information

Part Number	SU600-04
Description	Single-Use Flow-Through pH Sensor, 1/4 inch

Classification

Model Type	SU600
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	± 0.01 pH per day

Operational Range

Temperature	15°–50° C [60°–122° F]
Pressure	0–3040 mmHg [0–45 psig]
Maximum Flow Rate	3.5 liters/minute [0.92 gallons/minute]

Signal

Input	Not applicable
Output	Sensor Millivolts: ±414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8-pin Vertipin
Cable Length	0.15 m [6 inches]

Process Interface

Insertion Method	1/4-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials

PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, PI Curr, USP Class VI Extraction Tested, 21CFR, 177.2600
EPDM USP Class VI, FDA Compliant AD-Free
HDPE, USP Class VI
Lead-Free Glass, Alumina Silicate



PATENTED
US PATENT 10,948,028

Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Vind Park, Essex, Bedford MK46 4HS, UK

Phone: +1 (949) 228-5252
Fax: 1-949-478-7402

Phone: +44 (0) 1256 362810
Fax: +44 (0) 1256 762751

Product Purchasing Sheet
Doc Nbr: PDS-112066 RE
April 2024 – Page 2

REF SU600-04
Single-Use, Flow-Through pH Sensor
with 1/4-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanhood Bagged	Yes, inner bag only
Cleanhood Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C [41°–95° F]
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSETSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Vind Park, Essex, Bedford MK46 4HS, UK

Phone: +1 (949) 228-5252
Fax: 1-949-478-7402

Phone: +44 (0) 1256 362810
Fax: +44 (0) 1256 762751

Appendix D (cont.) – Purchasing Sheet for SU600 with 3/8-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112067-RE
April 2024 – Page 1

REF SU600-06
Single-Use, Flow-Through pH Sensor
with 3/8-inch Hose Barbs

Description
The SU600 05 SingleSense® Single-Use pH Sensor is a flow through sensor with 3/8-inch hose barbs designed for downstream bioprocess applications.

Purchase Information

Part Number	SU600-06
Description	Single-Use Flow-Through pH Sensor, 3/8 inch

Classification

Model Type	SU600
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	± 0.01 pH per day

Operational Range

Temperature	15°–50° C [60°–122° F]
Pressure	0–3040 mmHg [0–45 psig]
Maximum Flow Rate	7.8 liters/minute [2.07 gallons/minute]

Signal

Input	Not applicable
Output	Sensor Millivolts: ±414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8-pin Vertipin
Cable Length	0.15 m [6 inches]

Process Interface

Insertion Method	3/8-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials

PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, PI Curr., USP Class VI Extraction Tested, 21CFR, 177.2600
EPDM USP Class VI, FDA Compliant AD-Free
HDPE, USP Class V
Lead-Free Glass, Alumina Silicate



Isometric View



Side View



Top View with Dial Face



Broadley James
28 Thomas, Irvine, CA 92618 USA

North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-5550

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Product Purchasing Sheet
Doc Nbr: PDS-112067-RE
April 2024 – Page 2

REF SU600-06
Single-Use, Flow-Through pH Sensor
with 3/8-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanroom Bagged	Yes, inner bag only
Cleanroom Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C [41°–95° F]
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSE/TSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
28 Thomas, Irvine, CA, 92618 USA

North America and Pacific
Email: sales@broadleyjames.com
Web: www.broadleyjames.com
Phone: 1-949-829-5555
Fax: 1-949-829-5550

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk
Web: www.broadleyjames.co.uk
Phone: +44 (0)1525 862519
Fax: +44 (0)1525 862011

Appendix D (cont.) – Purchasing Sheet for SU680 with 1/2-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112068 RE
April 2024 – Page 1

REF SU680-08
Single-Use, Flow-Through pH Sensor
with 1/2-inch Hose Barbs

Description
The SU680-08 SingleSense® Single-Use pH Sensor is a flow through sensor with 1/2-inch hose barbs. Designed for downstream bioprocess applications.

Purchase Information

Part Number	SU680-08
Description	Single-Use Flow-Through pH Sensor, 1/2-inch

Classification

Model Type	SU680
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	±0.01 pH per day

Operational Range

Temperature	15°–50° C [60°–122° F]
Pressure	0–3040 mmHg [0–45 psig]
Maximum Flow Rate	13.3 liters/minute [3.66 gallons/minute]

Signal

Input	Not applicable
Output	Sensor Millivolts: ±414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8-pin Vertipin
Cable Length	0.15 m [6 inches]

Process Interface

Insertion Method	1/2-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials

PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, PI Curc, USP Class VI Extraction Tested, 21CFR, 177.2600
EPDM USP Class VI, FDA Compliant AD-Free
HDPE, USP Class VI
Lead-Free Glass, Alumina Silicate



Sensor in Measure Mode



Side View of Sensor



Top View with Dial Face



Broadley James
North America and Pacific: Email: sales@broadleyjames.com Phone: +1 949 429 6500 Web: www.broadleyjames.com Fax: 1-949-429-6596
19 Thomas Drive, CA, 92519 USA
United Kingdom and EU Countries: Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 862018 Web: www.broadleyjames.co.uk Fax: +44 (0)1525 852811
West Park, Stone, Staffordshire ST16 4HS, UK

Product Purchasing Sheet
Doc Nbr: PDS-112068 RE
April 2024 – Page 2

REF SU680-08
Single-Use, Flow-Through pH Sensor
with 1/2-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanroom Bagged	Yes, inner bag only
Cleanroom Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C [41°–95° F]
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSE/TSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
North America and Pacific: Email: sales@broadleyjames.com Phone: +1 949 429 6500 Web: www.broadleyjames.com Fax: 1-949-429-6596
19 Thomas Drive, CA, 92519 USA
United Kingdom and EU Countries: Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 862018 Web: www.broadleyjames.co.uk Fax: +44 (0)1525 852811
West Park, Stone, Staffordshire ST16 4HS, UK

Appendix D (cont.) – Purchasing Sheet for SU680 with 3/4-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112069 RE
April 2024 – Page 1

REF SU680-12
Single-Use, Flow-Through pH Sensor
with 3/4-inch Hose Barbs

Description
The SU680-12 SingleSense® Single-Use pH Sensor is a flow-through sensor with 3/4-inch hose barbs. Designed for downstream bioprocess applications.

Purchase Information

Part Number	SU680-12
Description	Single-Use Flow-Through pH Sensor, 3/4-inch

Classification

Model Type	SU680
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	± 0.01 pH per day

Operational Range

Temperature	15°–50° C (60°–122° F)
Pressure	0–3040 mmHg (0–45 psig)
Maximum Flow Rate	31.3 liters/minute (8.27 gallons/minute)

Signal

Input	Not applicable
Output	Sensor: Millivolts: +414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8 pin VarioPin
Cable Length	0.15 m (5 inches)

Process Interface

Insertion Method	3/4-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials
PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, Pt Cure, USP Class VI, Extraction Tested, 21CFR, 177.2600
EPDM, USP Class VI, FDA Compliant, ADI-Free
HDPE, USP Class VI
Lead-Free Glass, A, unless Silicate



Isometric View



Side View



Top View with Dial Face



Broadley James
North America and Pacific
Email: sales@broadleyjames.com Phone: +1 346 819 9553
Web: www.broadleyjames.com Fax: 242 522 0700

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk Phone: +44 (0)1223 812513
Web: www.broadleyjames.co.uk Fax: +44 (0)1223 362511

Product Purchasing Sheet
Doc Nbr: PDS-112069 RE
April 2024 – Page 2

REF SU680-12
Single-Use, Flow-Through pH Sensor
with 3/4-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanhood Bagged	Yes, inner bag only
Cleanhood Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C (41°–95° F)
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSE/TSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
North America and Pacific
Email: sales@broadleyjames.com Phone: +1 346 819 9553
Web: www.broadleyjames.com Fax: +1 346 819 9553

United Kingdom and EU Countries
Email: sales@broadleyjames.co.uk Phone: +44 (0)1223 812513
Web: www.broadleyjames.co.uk Fax: +44 (0)1223 362511

Appendix D (cont.) – Purchasing Sheet for SU680 with 1-inch Hose Barbs

Product Purchasing Sheet
Doc Nbr: PDS-112060 R5
April 2024 – Page 1

REF SU680-16
Single-Use, Flow-Through pH Sensor
with 1-inch Hose Barbs

Description
The SU680 1S SingleSense® Single-Use pH Sensor is a flow through sensor with 1-inch hose barbs designed for downstream bioprocess applications.

Purchase Information

Part Number	SU680-16
Description	Single-Use Flow-Through pH Sensor, 1 inch

Classification

Model Type	SU600
Product Type	pH Sensor

Specifications

Measurement

Type	pH
Principle	Potentiometric
Range	2–12 pH
Drift	± 0.01 pH per day

Operational Range

Temperature	-5°–50° C [30°–122° F]
Pressure	0–3040 mmHg [0–45 psig]
Maximum Flow Rate	55.7 liters/minute [14.71 gallons/minute]

Signal

Input	Not applicable
Output	Sensor Millivolts: ±414

Sterilization

Autoclavable	Not autoclavable
Steam Sterilizable	Not steam sterilizable
Gamma Sterilizable	Yes, up to 50 kGy

Connectors and Cables

Connector	8-pin Vertipin
Cable Length	0.15 m [6 inches]

Process Interface

Insertion Method	1-inch Hose Barbs
Insertion Length	Not applicable

Wetted Materials

PEEK, USP Class VI, ADI-Free, Extraction Tested
Dimethyl Silicone Rubber, PI Curr, USP Class VI Extraction Tested, 21CFR, 177.2600
EPDM USP Class VI, FDA Compliant AD-Free
HDPE, USP Class VI
Lead-Free Glass, Alumina Silicate



Isometric View



Side View



Top View with Dial Face



PATENTED TECHNOLOGY

Broadley James
North America and Pacific: Email: sales@broadleyjames.com Phone: +1-618-628-5353
Web: www.broadleyjames.com Fax: 1-949-678-5102
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries: Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 362810
Web: www.broadleyjames.co.uk Fax: +44 (0)1525 362811
Vincal Park, Elstow, Bedford MK45 4HS, UK

Product Purchasing Sheet
Doc Nbr: PDS-112060 R5
April 2024 – Page 2

REF SU680-16
Single-Use, Flow-Through pH Sensor
with 1-inch Hose Barbs

Packaging and Regulations

Packaging Information

Package Type	Cardboard box with double-bagged sensor inside
Package Dimensions	30.48 x 30.48 x 5.08 cm [12 in x 12 in x 2 in]
Package Weight	< 0.5 kg [1 lb]
Double Bagged	Yes, sensor is double-bagged
Cleanhood Bagged	Yes, inner bag only
Cleanhood Class	Class 7 Clean Air Hood
Storage Conditions	Temperature: 5°–35° C [41°–95° F]
Included Accessories	Not applicable
Quality Certificate	Included
Shelf Life	36 months
Shelf Life Post Gamma Sterilization	30 months

Origination and Tariff Code

Harmonized Tariff Trade Code	9027.803100
Country of Origin	USA
MFR Location	California, USA

Purchasing Information

Unit of Sale	Each
Minimum Purchase Quantity	Each

Regulatory and Compliance

CE Compliant	Yes
RoHS Compliant	Yes
REACH Compliant	Yes
CFR 21-11 Compliant	Not applicable
BSE/TSE/ADI Free	Yes
USP Class VI Compliant	Yes, all wetted parts
FDA Material Compliant	Yes, all wetted parts

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Broadley James
North America and Pacific: Email: sales@broadleyjames.com Phone: +1-618-628-5353
Web: www.broadleyjames.com Fax: 1-949-678-5102
19 Thomas, Irvine, CA, 92618 USA

United Kingdom and EU Countries: Email: sales@broadleyjames.co.uk Phone: +44 (0)1525 362810
Web: www.broadleyjames.co.uk Fax: +44 (0)1525 362811
Vincal Park, Elstow, Bedford MK45 4HS, UK



Contact Us

Broadley-James Corporation

19 Thomas, Irvine, CA 92618 USA

sales@broadleyjames.com

helpdesk@broadleyjames.com

www.broadleyjames.com

Phone: +1-949-829-5555

Fax: 1-949-829-5550